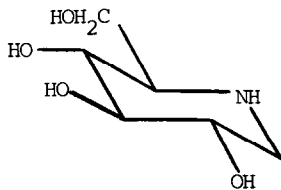


EFFICIENT PREPARATION OF ENANTIOMERICALLY PURE CYCLIC AMINOALDITOLS;  
TOTAL SYNTHESIS OF 1-DEOXYNJOJIRIMYCIN AND 1-DEOXYMANNOJIRIMYCIN

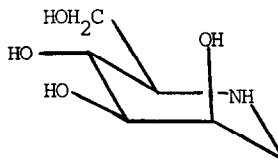
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**Summary:** Expeditious new syntheses of the title compounds, which are potent glycosidase inhibitors, have been developed based on a high-yield, ring-forming aminomercuration.

Many polyhydroxylated alkaloids have been shown to affect the processing of biologically important carbohydrate chains.<sup>1-4</sup> The natural products 1-deoxynojirimycin (**1**)<sup>5</sup> and 1-deoxymannojirimycin (**2**)<sup>6</sup> represent a particularly interesting class of glycosidase inhibitors since they resemble azasugars having a basic nitrogen in place of the pyranose oxygen. The inhibition of specific intestinal glycosidases by such derivatives represents a promising approach to the treatment of carbohydrate-dependent metabolic disorders.<sup>7</sup> In addition, numerous reports have shown that **1** and **2** impair the normal biosynthesis of glycoproteins containing N-linked oligosaccharides of the complex type in animal cells.<sup>8-9</sup> In view of the heightened interest in (and demand for) these cyclic aminoalditols, we wish to report a general new synthesis of **1** and **2** by intramolecular aminomercuration.<sup>10-11</sup> Overall our method allows the direct conversion of a natural sugar into an aza-alditol having the same relative and absolute configuration.



1



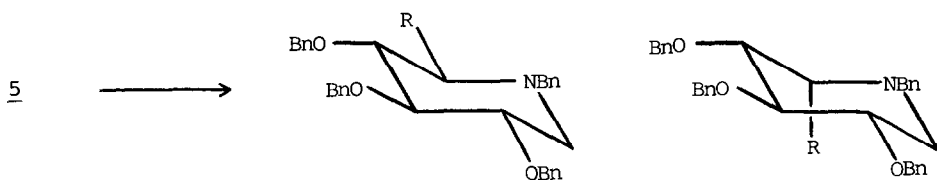
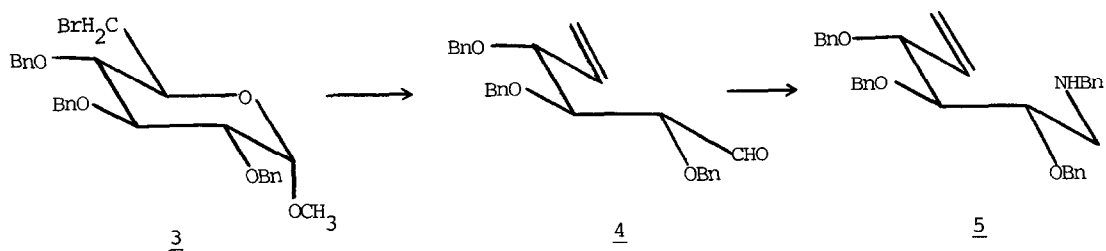
2

Tri-O-benzyl-6-bromopyranoside 3, the starting material for 1, was prepared in 73% overall yield from methyl- $\alpha$ -D-glucopyranoside after some improvements to the procedure of Vasella.<sup>12</sup> When bromoether 3 was heated at reflux (2h) in a mixture of HOAc-washed zinc dust (60 equiv) in 19:1 n-propyl alcohol:water containing benzylamine (16 equiv) and NaBH<sub>3</sub>CN (2 equiv), reductive ring opening occurred with concomitant reductive amination to afford aminoalkene 5 in 91% yield.<sup>13</sup> This yield was superior to a two-step process in which olefinic aldehyde 4 was isolated, then submitted to reductive amination (71% overall). The intramolecular aminomercuriation of 5 was studied using a variety of mercuric salts in several different solvents. Under optimal conditions [mercuric trifluoroacetate (1.05 equiv), anhydrous THF], bromomercurials 6 and 7 could be isolated in 61% and 39% yield, respectively, after neutralization, ligand exchange and flash chromatography. Epimer 6 was converted to alcohol 9 by reductive oxygenation using NaBH<sub>4</sub>-DMF-O<sub>2</sub> in 70% yield.<sup>14</sup> The overreduced by-product 10 could be minimized by presaturating the combination of NaBH<sub>4</sub>-DMF with O<sub>2</sub>, then adding a concentrated DMF solution of the mercurial over 1-2h while maintaining a vigorous O<sub>2</sub> flow. Hydrogenolysis of 9<sup>10c</sup> afforded pure (+)-1-HCl in 28% overall yield, identical in every respect with an authentic sample.

The yield of 1 could be increased by making use of the minor isomer 7 from the mercury-mediated cyclization of 5. Thus 8 could be oxidized using the method of Swern (DMSO, oxalyl chloride)<sup>16</sup> to aldehyde 11, whereupon epimerization (DBU, CH<sub>2</sub>Cl<sub>2</sub>) and reduction with NaBH<sub>4</sub> afforded additional 9. In this fashion 1-deoxynojirimycin could be obtained in 35% overall yield from methyl  $\alpha$ -D-glucopyranoside, underscoring the efficiency of the approach.

By a parallel series of reactions, methyl- $\alpha$ -D-mannopyranoside was transformed to aminoalkene 12 in high yield. Cyclization with Hg(TFA)<sub>2</sub> in THF and reductive oxygenation as described above afforded an 7:1 ratio of 13 and 14 in quantitative yield. The same ratio was also observed using I<sub>2</sub> as electrophile, thus ruling out any special mercury chelation effects. Swern oxidation of 13 followed by epimerization and reduction as previously described furnished 1-deoxymannojirimycin hydrochloride, mp 172.5-173.5°C; [ $\alpha$ ]<sub>D</sub> -14.5° (c = .01, H<sub>2</sub>O) in 13% overall yield from methyl- $\alpha$ -D-mannopyranoside.<sup>13</sup> Synthetic 1 and 2 were quantitatively indistinguishable from natural samples in bioassays with  $\alpha$  and  $\beta$ -glucosidases and mannosidases.<sup>15</sup>

Several related cyclizations leading to other hexosidase inhibitors and factors controlling their stereoselectivity will be the subject of a future report.



$\underline{6}$  R=  $\text{CH}_2\text{HgBr}$

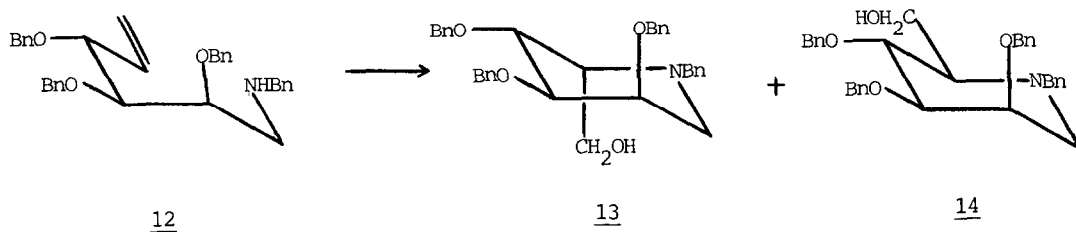
$\underline{9}$  R=  $\text{CH}_2\text{OH}$

$\underline{10}$  R=  $\text{CH}_3$

$\underline{7}$  R=  $\text{CH}_2\text{HgBr}$

$\underline{8}$  R=  $\text{CH}_2\text{OH}$

$\underline{11}$  R=  $\text{CHO}$



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